

Full Sets Roof Drainage Products
Purchase In One Station

NH Cast Iron Soil Pipe and Fittings

ASTM A 888/CISPI 301

Size: 1 1/2"-15" (38MM-380MM)

Flexible Rubber Coupling and Heavy Duty No Hub Coupling

Size: 1 1/2" – 15" (38mm- 380mm)

300 series stainless steel and neoprene

Cast Iron Roof Drain

Dimensions of Body: 15 1/4-inches in diameter

Bronze Downspout Nozzle and Flange

No Hub & Thread outlet

Size: 2"-12"

Sump Pan Receiver

18 Gauge Hot Dip Galvanized Steel

For more details please visit <http://www.qiaoshan.co>

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ASTM A888/CISPI 301 Hubless Cast Iron Soil Pipe

10' LAYING LENGTH

Size	Wt/Piece(Kgs)	Wt/Piece(Lbs)	Pieces/Bundle	Kgs/Bundle	Lbs/Bundle
1 1/2"	13.0	29	84	1092	2407
2"	16.3	36	68	1108	2444
3"	23.5	52	44	1034	2280
4"	33.5	74	30	1005	2216
5"	42.6	94	21	895	1972
6"	51.0	112	18	918	2024
8"	82.2	181	10	822	1812
10"	130.0	287	8	1040	2293
12"	148.0	326	6	888	1958
15"	241.8	533	3	725	1599

DIMENSIONS AND TOLERANCES

Size	Wt/Piece(Lbs)	ID	OD	Norm T	Min T
1 1/2"	29	1.50±06	1.90±06	0.16	0.13
2"	36	1.96±09	2.35±09	0.16	0.13
3"	52	2.96±09	3.35±09	0.16	0.13
4"	74	3.94±09	4.38+.09/-.05	0.19	0.15
5"	94	4.94±09	5.30+.09/-.05	0.19	0.15
6"	112	5.94±09	6.30+.09/-.05	0.19	0.15
8"	181	7.94±13	8.38+.13/-.09	0.23	0.17
10"	287	10.00±13	10.56±09	0.28	0.22
12"	326	11.94±13	12.50±13	0.28	0.22
15"	533	15.11±13	15.83±13	0.35	0.3

No Hub Pipe conform to ASTM A 888 and CISPI 301.

Mechanical Properties: Tensile Strength not less than 21000psi (145Mpa).

Straightness of Pipe: Deflections not exceed 5/8"(16mm).

Hydraulic Pressure Test: 0.5Mpa (72psi) no leak.


Cut: Smooth by snap cutter.

Interior & Exterior Surface: Smooth


Coating of Interior: Epoxy coal tar asphalt paint.


Coating of Exterior: Modified asphalt paint.

Packing: Pipes are bundled with 7 strips steel bands and lay on solid wooden pallet.


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	0188	1/4x90 BEND 1 1/2"	1.90	0.86
	0190	1/4x90 BEND 2	2.40	1.09
	0192	1/4x90 BEND 3	3.90	1.77
	0194	1/4x90 BEND 4	6.02	2.73
	0198	1/4x90 BEND 6	15.43	7.00
0200	1/4x90 BEND 8	27.36	12.41	


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	0462	SHORT SWEEP 1/4 X 2	3.42	1.55
	0464	SHORT SWEEP 1/4 X 10	52.12	23.64
	0468	SHORT SWEEP 1/4 X 12	88.18	40.00
0470	SHORT SWEEP 1/4 X 15	134.72	61.11	


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	0604	1/8 BEND 1 1/2	1.41	0.64
	0606	1/8 BEND 2	1.70	0.77
	0608	1/8 BEND 3	2.60	1.18
	0610	1/8 BEND 4	4.30	1.95
	0614	1/8 BEND 6	9.90	4.50
	0616	1/8 BEND 8	16.50	7.50
	0617	1/8 BEND 10	33.00	13.23
0622	1/8 BEND 12	45.00	30.00	
0625	1/8 BEND 15	79.00	35.91	


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	0682	1/16 BEND 4	3.00	1.36
	0686	1/16 BEND 6	6.02	2.73


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	0806	SAN TEE 1 1/2	2.31	1.05
	0808	SAN TEE 2 X 1 1/2	3.00	1.36
	0810	SAN TEE 2	2.91	1.32
	0812	SAN TEE 3 X 1 1/2	3.11	1.41
	0814	SAN TEE 3 X 2	4.01	1.82
	0816	SAN TEE 3	4.72	2.14
	0818	SAN TEE 4 X 2	6.02	2.73
	0820	SAN TEE 4 X 3	7.21	3.27
	0822	SAN TEE 4 X 4	8.16	3.70
	0834	SAN TEE 6 X 4	15.43	7.00
	0836	SAN TEE 6	17.86	8.10
	0840	SAN TEE 8	35.58	16.14
0842	SAN TEE 8 X 6	24.76	11.23	

	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	1214	SANITARY TAPPED TEE 2 X 1 1/2	3.11	1.41

	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	1312	WYE 1 1/2	2.40	1.09
	1314	WYE 2	2.60	1.18
	1313	WYE 2 X 1 1/2"	2.01	0.91
	1316	WYE 3 X 2	3.70	1.68
	1318	WYE 3	4.92	2.23
	1320	WYE 4 X 2	5.51	2.50
	1322	WYE 4 X 3	7.21	3.27
	1324	WYE 4	8.82	4.00
	1338	WYE 6 X 4	16.31	7.40
	1342	WYE 6	22.27	10.10
	1348	WYE 8 X 4	21.85	9.91
	1352	WYE 8 X 6	28.06	12.73
	1354	WYE 8	43.10	19.55
	1357	WYE 10 X 4	29.92	13.57
	1361	WYE 10	72.16	32.73
	1364	WYE 12 X 10	88.69	40.23
1362	WYE 12	116.84	53.00	
1363	WYE 15	202.82	92.00	


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	1536	DOUBLE Y 1 1/2	3.31	1.50
	1538	DOUBLE Y 2	4.01	1.82
	1540	DOUBLE Y 3 X 2	4.21	1.91
	1542	DOUBLE Y 3	6.31	2.86
	1544	DOUBLE Y 4 X 2	6.50	2.95
	1546	DOUBLE Y 4 X 3	8.02	3.64
	1548	DOUBLE Y 4	11.02	5.00
1552	DOUBLE Y 6 X 4	19.05	8.64	

	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	1646	UPRIGHT WYE 2	5.00	2.27
	1650	UPRIGHT WYE 3	6.72	3.05




ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
1698	COMB1/8Y 2	3.70	1.68
1700	COMB1/8Y 3 X 2	4.61	2.09
1702	COMB1/8Y 3	6.61	3.00
1704	COMB1/8Y 4 X 2	6.31	2.86
1706	COMB1/8Y 4 X 3	8.62	3.91
1708	COMB1/8Y 4	13.03	5.91
1722	COMB1/8Y 6 X 4	17.53	7.95
1726	COMB1/8Y 6	29.87	13.55
1728	COMB1/8Y 8 X 4	24.85	11.27
1732	COMB1/8Y 8 X 6	38.98	17.68
1734	COMB1/8Y 8	46.30	21.00


ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
1802	DOUBLE COMB1/8Y 2	6.22	2.82
1804	DOUBLE COMB1/8Y 3 X 2	6.50	2.95
1806	DOUBLE COMB1/8Y 3	9.92	4.50
1808	DOUBLE COMB1/8Y 4 X 2	9.92	4.50
1810	DOUBLE COMB1/8Y 4 X 3	13.03	5.91
1812	DOUBLE COMB1/8Y 4	19.84	9.00





ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
2046	TEST TEE(NO COPPER COVER) 2	2.71	1.23
2048	TEST TEE(NO COPPER COVER) 3	5.51	2.50
2050	TEST TEE(NO COPPER COVER) 4	8.51	3.86
2054	TEST TEE(NO COPPER COVER) 6	24.25	11.00
2056	TEST TEE(NO COPPER COVER) 8	32.56	14.77




ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
2138	REDUCER 2 X 1 1/2	1.21	0.55
2140	REDUCER 3 X 2	1.50	0.68
2142	REDUCER 4 X 2	2.31	1.05
2144	REDUCER 4 X 3	2.31	1.05
2152	REDUCER 6 X 2	4.81	2.18
2154	REDUCER 6 X 3	4.01	1.82
2156	REDUCER 6 X 4	4.61	2.09
2158	REDUCER 6 X 5	5.00	2.27
2160	REDUCER 8X 2	7.83	3.55
2162	REDUCER 8X 3	7.52	3.41
2164	REDUCER 8X 4	8.02	3.64
2168	REDUCER 8X 6	8.02	3.64
2172	REDUCER 10 X 4	13.23	6.00
2173	REDUCER 10 X 5	14.33	6.50
2174	REDUCER 10 X 6	15.04	6.82
2175	REDUCER 10 X 8	14.02	6.36


	2176	REDUCER 12 X 4	20.28	9.20
	2177	REDUCER 12 X 6	16.53	7.50
	2178	REDUCER 12 X 8	22.05	10.00
	2179	REDUCER 12 X 10	25.40	11.52
	2181	REDUCER 15 X 6	39.35	17.85
	2182	REDUCER 15 X 8	44.09	20.00
	2183	REDUCER 15 X 10	33.07	15.00
	2184	REDUCER 15 X 12	37.48	17.00

	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	2480	BLIND PLUG 1 1/2	0.51	0.23
	2482	BLIND PLUG 2	0.71	0.32
	2484	BLIND PLUG 3	1.10	0.50
	2486	BLIND PLUG 4	2.01	0.91
	2490	BLIND PLUG 6	4.01	1.82
	2492	BLIND PLUG 8	6.72	3.05
	2494	BLIND PLUG 10	13.23	6.00
	2495	BLIND PLUG 12	22.05	10.00
2496	BLIND PLUG 15	38.58	17.50	


	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	2506	P-TRAP 1 1/2	3.00	1.36
	2508	P-TRAP 2	3.70	1.68
	2510	P-TRAP 3	8.11	3.68
	2512	P-TRAP 4	15.43	7.00
2514	P-TRAP 6	33.07	15.00	

	ITEM NO.	SPECIFICATION	WT (LB)	WT (KG)
	2832	CLOSET BEND 3X4X6X12	10.52	4.77

Flexible Rubber Couplings

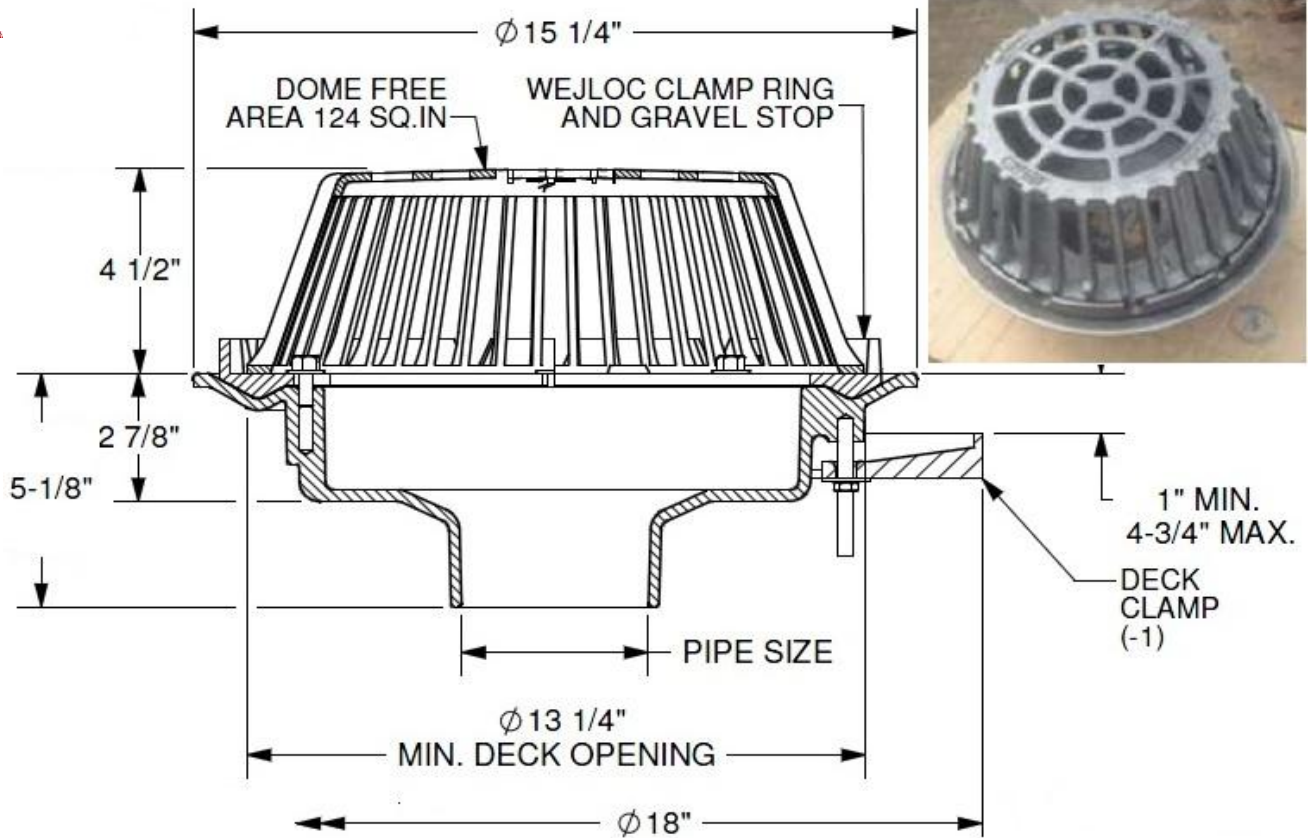
Flexible Rubber Couplings	Size	Qty/Carton	Wt/Carton	Material
	1 1/2"	100	17.0	304 Stainless-Steel Shield EPDM or Neoprene
	2"	100	21.0	
	2" x 1 1/2"	100	21.0	
	3"	100	35.0	
	3" x 2"	100	32.0	
	4" x 2"	50	23.0	
	4" x 3"	50	21.5	
	4"	50	23.0	
	5"	50	22.0	
	6" x 4"	20	17.1	
	6" x 5"	20	22.0	
6"	20	17.5		

Heavy Duty No Hub Couplings

Heavy Duty No Hub Couplings	Size	Qty/Carton	Wt/Carton	Material
	1 1/2"	100	26.0	304 Stainless-Steel Shield EPDM or Neoprene
	2"	100	26.8	
	3"	100	37.5	
	4"	50	23.0	
	5"	50	23.0	
	6"	40	34.0	
	8"	30	44.4	
	10"	16	40.0	
	12"	16	51.0	

QSF215 SERIES CAST IRON ROOF DRAIN

Large Sump



Dimensions are subject to manufacturer's tolerance and change without notice.

Dome/Body/Outlet Material: Cast Iron

Dimensions of Body: 15 1/4-inches in diameter.

Combination Flashing Ring and Gravel Stop: Cast Iron, with 4 bolt locations for attachment to roof drain bowl.

Outlet: No Hub Connection

We also produce drain according to buyer's drawings.

Downspout Nozzle and Flange

Item	Size	Body Wt. (lb)	Flange Wt. (lb)	Total Wt. (lb)	Packing
No Hub	2"	1.00	0.80	1.80	Wooden Crate
	3"	1.60	0.60	2.20	
	4"	2.10	1.00	3.10	
	5"	3.50	1.30	4.80	
	6"	4.30	1.40	5.70	
	8"	6.50	1.90	8.40	
	10"	10.00	2.30	12.30	
Thread	2"	1.30	0.80	2.10	
	3"	2.00	0.90	2.90	
	4"	2.70	1.00	3.70	
	5"	4.10	1.30	5.40	
	6"	4.40	1.40	5.80	
	8"	6.10	1.90	8.00	
	10"	8.70	2.30	11.00	

Materials: Bronze, Brass and Nickel Bronze.

Packing: Wooden Crate

No Hub



Thread



Packing



Sump Pan Receiver

100% fit QS215 Cast Iron Roof Drain

Materials: Hot Dip Galvanized Steel

Steel Thickness: 0.6"

Size: 24"

Unit Weight: 7.7lbs/Pieces

Packing: Solid Wooden Crate and inner cover plastic sheets.

Advantage: High Flatness, High smoothness



Sump Pan Receiver

100% fit QS215 Cast Iron Roof Drain

Materials: Hot Dip Galvanized Steel

Steel Thickness: 0.6"

Size: 24"

Unit Weight: 7.7lbs/Pieces

Packing: Solid Wooden Crate and inner cover plastic sheets.

Advantage: High Flatness, High smoothness

