

Hubless Centrifugally Cast Iron Pipes

Size	Wt/Piece(Kgs)	Pieces/Bundle	Kgs/Bundle	Qty/40'	Qty/40'
50	13.00	70	910.0	26	1820
75	18.90	50	945.0	26	1300
100	25.20	38	957.6	26	988
150	42.20	20	844.0	26	520
200	69.30	10	693.0	26	260

Dimensions and Tolerances

Size	OD	Tolerance	Norminal T	Minimum T	Length
50	58	+2/-1	3.5	3.0	3000+/-20
75	83	+2/-1	3.5	3.0	3000+/-20
100	110	+2/-2	3.5	3.0	3000+/-20
150	160	+2/-2	4.0	3.5	3000+/-20
200	210	+2.5/-2.5	5.0	4.0	3000+/-20

Mechanical properties

Minimum tensile strength 200 MPa

Minimum ring crush strength 350 Mpa

Maximum Brinell hardness 230 HB

Chemical Properties

P: ≤0.6% S: ≤0.1%

Straightness of Pipes

0.15% of their length of nominal sizes greater than DN70;

0.20% of their length of nominal sizes equal to or less than DN70.

End faces

3 for nominal sizes DN40 to DN200

2 for nominal sizes DN250 to DN 600

Hydraulic Pressure Test: 0.07Mpa
Coating:

Black asphalt paint

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