

PLAIN END PIPE. 3 METERS LENGTH

Size	Wt/Piece(Kgs)	Pieces/Bundle	Kgs/Bundle	Qty/40'	Qty/40'
50	13.00	70	910.0	26	1820
70	17.70	70	1239.0	26	1820
75	18.90	50	945.0	26	1300
100	25.20	38	957.6	26	988
125	35.40	23	814.2	26	598
150	42.20	20	844.0	26	520
200	69.30	10	693.0	26	260
250	99.80	8	798.4	26	208
300	129.70	6	778.2	26	156

DIMENSIONS AND TOLERANCES

Size	OD	Tolerance	Normal T	Minimum T	Length
50	58	+2/-1	3.5	3.0	3000+/-20
70	78	+2/-1	3.5	3.0	3000+/-20
75	83	+2/-1	3.5	3.0	3000+/-20
100	110	+2/-1	3.5	3.0	3000+/-20
125	135	+2/-1	4.0	3.5	3000+/-20
150	160	+2/-2	4.0	3.5	3000+/-20
200	210	+2.5/-2.5	5.0	4.0	3000+/-20
250	274	+2.5/-2.5	5.5	4.5	3000+/-20
300	326	+2.5/-2.5	6.0	5.0	3000+/-20

Mechanical properties

Minimum tensile strength 200 MPa

Minimum ring crush strength 350 Mpa

Maximum Brinell hardness 260 HB

Straightness of Pipes

0.15% of their length of nominal sizes greater than DN70;

0.20% of their length of nominal sizes equal to or less than DN70.

End faces

3 for nominal sizes DN40 to DN200

2 for nominal sizes DN250 to DN 600

Hydraulic Pressure Test: 0.45Mpa (65psi)

Packing: Pipes are bundled with 7 strips steel bands and lay on solid wooden pallet.

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