



CSA B70
CAST IRON
MJ PIPE

SPECIFICATION SHEET

Dimensional Data are Subject to Manufacturing Tolerance and Change Without Notice

NO-HUB MJ PIPE. 10' LAYING LENGTH

Size	Wt/Piece(Kgs)	Wt/Piece(Lbs)	Pieces/Bundle	Kgs/Bundle	Lbs/Bundle
1 1/2"	13.0	29	84	1092	2407
2"	16.0	35	68	1088	2399
3"	23.0	51	44	1012	2231
4"	34.4	76	30	1032	2275
5"	51.0	112	21	1071	2361
6"	82.2	181	18	1480	3262
8"	130.0	287	10	1300	2866
10"	148.0	326	8	1184	2610
12"	225.0	496	6	1350	2976
15"	260.0	573	3	780	1720

DIMENSIONS AND TOLERANCES

Size	Min ID (in)	Min OD (in)	Max OD (in)	Min Thickness
1 1/2"	1.42	1.84	2.00	0.12
2"	1.91	2.28	2.48	0.12
3"	2.92	3.32	3.50	0.13
4"	3.94	4.36	4.56	0.15
5"	4.98	5.40	5.56	0.15
6"	5.92	6.40	6.64	0.15
8"	7.88	8.52	8.76	0.17
10"	9.84	10.68	10.64	0.22
12"	11.88	12.72	12.88	0.22
15"	14.80	15.88	16.08	0.30

Mechanical Properties

Tensile Strength not less than 21000psi (145Mpa).

Straightness of Pipes

Deflections not exceed 5/8"(16mm).

Hydraulic Pressure Test:

0.45Mpa (65psi)

Coating

Interior: Epoxy Asphalt Paint.

Exterior: Asphalt Paint.

Packing

Solid Wood Pallet

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